



| Parts List | | | | | | |
|------------|-------|-----------|------------------------|-----|--------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | 809395 | ROCKER COVER | 2 | | |
| 2 | 36 | 18710 | 1 CAP | 2 | | |
| 3 | 10 | 17344 | SCREW | 8 | | |
| 4 | 27 | 17467 | GASKET | 2 | | 3 |
| 5 | | 17339 | 1 PUSH ROD | 16 | | |
| 6 | | 850095 | EXHAUST VALVE | 8 | (STANDARD) | |
| 6 | | 850096 | EXHAUST VALVE | 8 | (.015 O.S.) | 4 |
| 7 | | 97661 | INLET VALVE | 8 | (STANDARD) | |
| 7 | | 97662 | INLET VALVE | 8 | (.015 O.S.) | 4 |
| 8 | 26 | 34217 | SEAL | 16 | (INTAKE & EXHAUST) | 3 |
| 9 | 26 | 97664 | SEAL | 8 | (INTAKE) | 3 |
| 10 | 24 | 48347 | SPRING | 16 | | |
| 11 | | 34518 | SHIELD | 16 | | |
| 12 | | 48348 | CAP | 8 | (INTAKE) | |
| 13 | | 11965 | ROTATOR | 8 | (EXHAUST) | |
| 14 | 28 | 54797 | 1 KEY | 32 | | |
| 15 | | 35329 | ROCKER ARM | 16 | | |
| 16 | | 35331 | BALL UNIT | 16 | | |
| 17 | 11 | 34516 | NUT | 16 | | |
| 18 | 938 | 9718 | CYLINDER HEAD ASSEMBLY | 2 | | |
| 19 | 16 | 34522 | STUD | 8 | (.003 O.S.) | 4 |
| 19 | 16 | 34521 | STUD | 8 | (.013 O.S.) | 4 |
| 20 | 27 | 75611 | GASKET | 2 | | 3 |
| 21 | 10 | 11968 | BOLT (1-3/4.) | 16 | | |
| 22 | 10 | 11967 | 1 BOLT (3.) | 4 | | |
| 23 | 10 | 11966 | BOLT (3-3/4.) | 14 | | |
| 24 | 54 | 97862 | CLAMP | 1 | | |
| 25 | 23 | 91034 | SPACER | 1 | | |
| 26 | 10 | 37612 | SCREW | 1 | | |
| 27 | 13 | 35048 | LOCKWASHER | 1 | | |
| - | 27 | 806871A96 | GASKET SET-OVERHAUL | 1 | | |